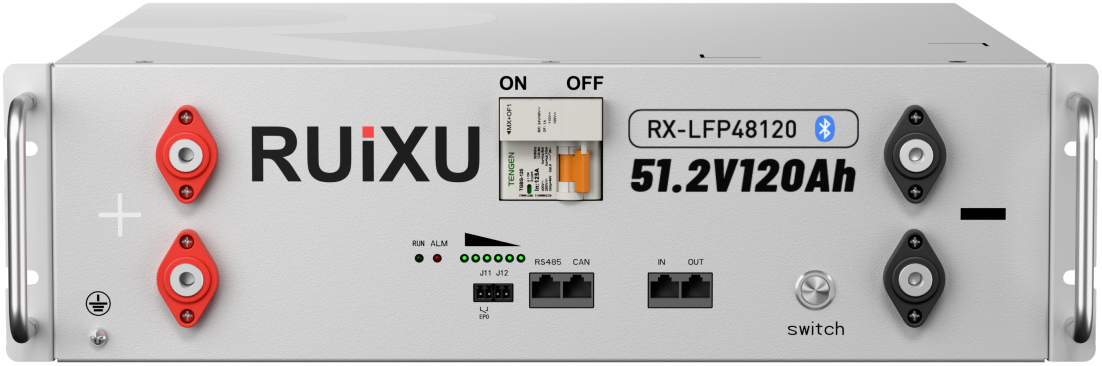


RUiXU RX-LFP48120

Rechargeable Lithium battery

Operation and Maintenance manual

Version: V0.0

Description

This manual describes in detail the requirements and procedures for safe installation and operation of RUiXU lithium battery pack.

This product is designed and certified for residential home energy storage and small commercial & industrial user-side scenarios, including rooftop PV self-consumption optimization, time-of-use tariff arbitrage, critical load backup power, and peak shaving for small shops, offices and light industrial facilities. It is strongly not recommended to use this product as the sole power source for on-board power propulsion systems, medical life support equipment, off-grid vehicle-mounted mobile energy stations or other unapproved high-risk applications, which are not covered by the product's original safety certification and may lead to unpredictable safety hazards.

Please read this manual carefully, only qualified persons are allowed to install, operate and maintain the system, otherwise it may cause product damage or personal safety risks.

Any actions against safety operation, or do not follow rules of this manual and limited warranty letter, will void warranty and qualification of this product. Meanwhile, the manufacturer will be not responsible for the product damage, property damage, personal injury or even death.

The information contained in this manual is accurate when it’s issued. RUiXU reserve right to change specification (such as optimization, upgrade or other operations) without prior notice, please always view the latest document via QR code on the label.

In addition, please noted that the diagrams/schematics in this document are used to help understand system configuration and installation instructions, which may be different from the actual items at the installation.

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1. Information

1.1 Validity

This document is valid for **RX-LFP48120** battery system.

1.2 Target Group

This document is intended for qualified persons and operators. Only qualified persons are allowed to perform the activities marked in this document with a warning symbol and the caption "Qualified person". Qualified persons must have the following skills:

- Knowledge of how lithium iron phosphate batteries work and are operated.
- Knowledge of how an energy storage system (including PV/battery/hybrid inverter, MPPT, Meter, Distribution box etc.) works and is operated.
- Knowledge of local applicable connection requirements, standards, and directives.
- Training in the installation and commissioning of electrical devices, batteries.
- Training in how to deal with the dangers and risks associated with installing, repairing and using electrical devices, batteries.

1.3 Levels of warning messages

The following levels of warning messages may occur when handling the product

⚠ DANGER
Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING
Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION
Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury or product permanent damage.

⚠ NOTICE

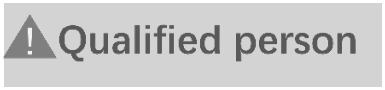
Indicates a situation which, if not avoided, can result in property damage or product not work or accelerated product damage.

1.4 Symbol Description

1.4.1 Symbols on products label

Label	Definition
	Beware of electrical shock.
	Refer to the instruction manual.
	Do not place the battery within children/pet touchable area.
	Do not place the battery near heat source and flammable material.
	Do not expose the battery to direct sunlight, rain and snow.
	Do not short circuit the battery.
	The certificate label for Safety by SGS. (The logo is only for illustration purposes.)
	Recycle label.
	WEEE designation.

	The product has Bluetooth functionality.

Label	Definition
	Indicates activities that can only be performed by qualified persons.
	Grounding point.

1.5 Abbreviation Description

Abbreviation	Definition
Battery/battery pack/battery unit	Single RX-LFP48120 rechargeable lithium iron phosphate battery pack including cells, BMS and enclosure etc.
Battery system/cluster	Multiple RX-LFP48120 battery pack connected in parallel with power, communication and grounding cables and installation auxiliaries.
BMS	Battery management system Electronical Unit to ensure lithium cells' safety and display information or control the battery work mode.
SOC	State of charge The battery state of charge refers to the percentage of the remaining capacity and rated capacity of the battery.
SOH	State of health The battery health status refers to the percentage between the full charged capacity and the rated capacity of the battery.
Bluetooth	Using the Bluetooth function through the RUIXU Battery APP.

2. Safety

2.1 Safety precautions

DANGER

Explosion risk

- Do not impact the battery with heavy objects.
- Do not squeeze or pierce the battery pack.
- Do not throw the battery pack into the fire.

⚠ WARNING

Fire risk

- Do not expose the battery pack to the condition over 80°C.
- Do not put the battery near a heat source, such as a fireplace.
- Do not expose the battery pack to direct sunlight or raining.

⚠ CAUTION

Electric shock risk

- Do not allow non-qualified person to disassemble the battery pack.
- Do not touch the battery pack with wet hands.
- Do not expose the battery pack to moisture or liquid environment.

⚠ NOTICE

Damage risk

- Do not short-circuit or reverse connect the battery.
- Do not use chargers or charging devices unapproved by the manufacturer to charge the battery.
- Do not mix batteries from different manufacturers or different kinds, types or brands.

2.2 Safety instructions

The battery has been designed and tested in accordance with international (such as UL, IEC, UN38.3 etc.) safety requirements. However, Due to various factors during the whole lifetime process, RUiXU cannot guarantee absolute safety, in order to prevent personal injury and property damage and ensure long-term operation of the battery, please do read and following the below section carefully to operate the battery and handle emergency situations.

2.2.1 Safety gear

It is required to wear the following safety gear when installing and handling the battery pack.



Insulated gloves



Safety Glasses



Safety Shoes

2.2.2 Emergency safety measures

Water invasion

Please cut off the AC power supply of the system first and then disconnect all switched under the premise of ensuring safety.

Electrolyte or gas leakage

If the battery pack leaks electrolyte, avoid contact with the leaking liquid or gas. If one is exposed to the leaked substance, immediately perform the actions described below.

- **Gas Inhalation:** Evacuate the people in the contaminated area and seek medical aid immediately.
- **Eye Contact:** Flush your eye with clean and flowing water for 15 min, and seek medical aid immediately.
- **Skin Contact:** Thoroughly rinse the exposed area with soap and water to be sure no chemical or soap is left on them, and seek medical aid immediately.
- **Ingestion:** Rinse your mouth thoroughly, and arrange immediate medical treatment.

⚠ WARNING

In the event of a fire, immediately notify the local fire department.

For lithium battery fires, apply continuous water spray for sustained cooling to suppress thermal runaway propagation. Carbon dioxide fire extinguishers can be used to extinguish fires involving other ordinary combustible materials.

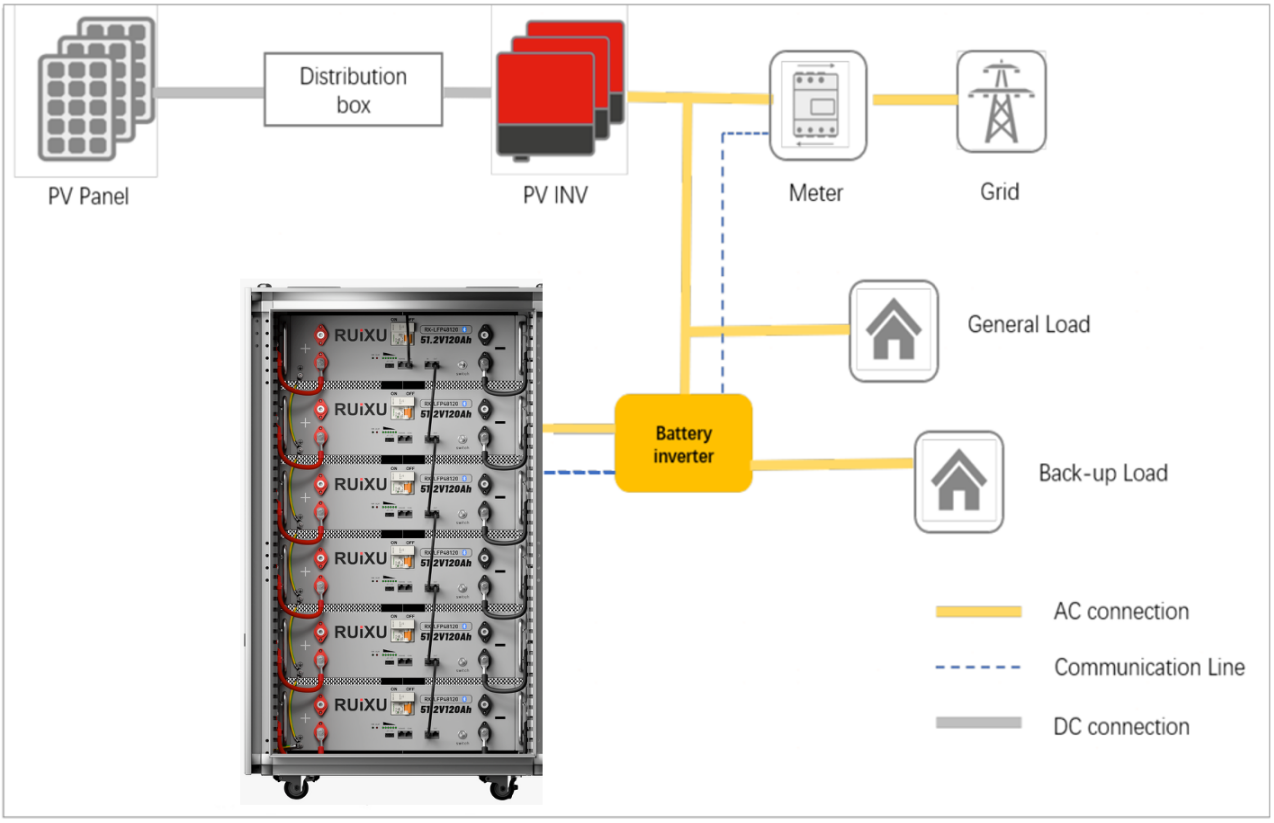
2.2.3 Other Tips

- All the product are strictly inspected before shipment, please contact us for replacement if you notice there's any defectives such as swelling.
- Do not disassemble batteries and components, otherwise the manufacturer will not be responsible for any damage caused by unauthorized disassembly or repair.
- Ensure the energy storage system is properly and reliably grounded before operation, so as to guarantee the system operates in a safe and normal condition.
- Please ensure that the electric parameters of these devices are compatible mutually before connecting the battery to other devices.
- Please take the environmental factors into careful considerations to ensure that the system can work in a suitable condition as the environment and storage methods have a certain impact on the service life and reliability of this product.

3. Product Overview

3.1 Introduction

The RX-LFP48120 battery is designed for residential application and works as a storage unit in the photovoltaic system. It is a 48V Li-ion battery storage system, with BMS inside itself. It could be operated in both on-grid, back-up and off-grid modes with compatible inverters. Below is the general schematic of an ac-coupled system.



⚠ CAUTION

This electrical connection in this diagram is only for illustration, please follow the Manual suggestions of related devices and operate in accordance with locally applicable connection requirements, standards, and directives.

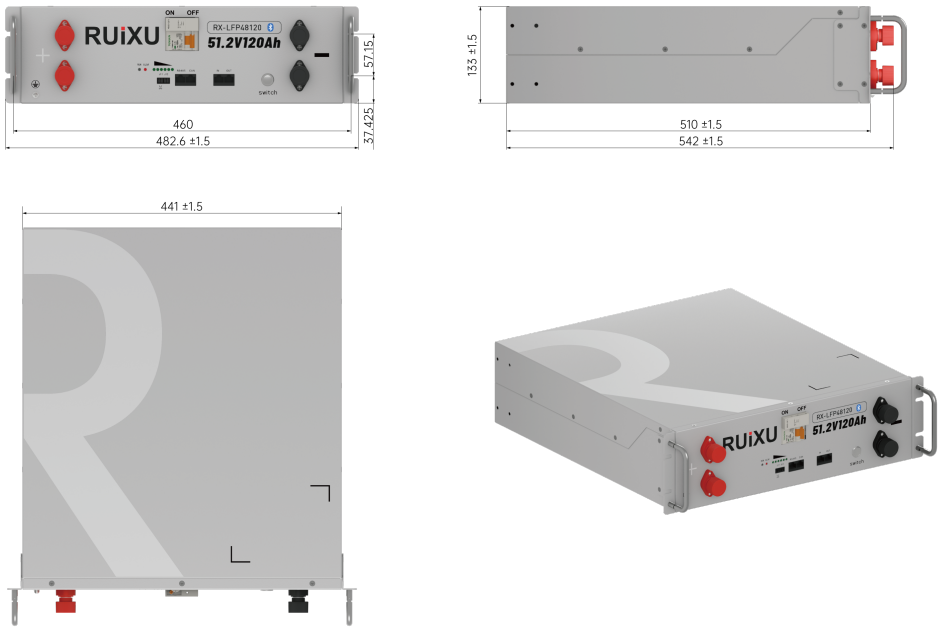
3.2 Features

- Highest safety, battery is made from LiFePO4 chemistry and comply with highest international safety and transport standard.
- Modular and flexible, support up to 64 batteries connect together to expand the system energy.
- Build-in pre-charge circuit to avoid rush current when connecting with different inverter/chargers.

- Automatic dynamic addressing function when connected multiple batteries together.
- Rapid shut down function for North American market.
- Support a maximum of 96% DOD under off-grid and back-up application.
- Built in BMS provide warning and protection functions including over-discharged, over-charged, over-current, short-circuit and high/low temperature.
- LiFePO4 as cathode material and automatic balancing function to meet long cycle life.
- Compact size and light weight for easy installation and maintenance.
- Multiple installation bracket to adopt with different customers' requirement.
- CAN/RS485 port for external communication and upgrade the BMS firmware.
- Bluetooth function. Through the dedicated RUIXU Battery mobile application, users are enabled to retrieve full battery operational information, configure the inverter communication protocol, and complete over-the-air (OTA) battery firmware upgrades via a stable wireless Bluetooth link.The usage method of the RUIXU battery APP can be found in the **Appendix Ⅱ.**
- Heating function.The RX-LFP48120 is fitted with a built-in 180W heating element, which supports heating operation during charging. The heating automatically activates when the ambient temperature falls between -30 °C and 5 °C, and stops once the temperature rises above 12 °C.

3.3 Specification

3.3.1 Dimension



3.3.2 Parameters

Items	RX-LFP48120
Rated voltage	51.2V
Max. voltage range	44.8~57.6V, Shipping voltage>51.2V

Charge voltage	56.5V	
Float charge voltage	54.6V	
Low voltage cut-off	44.8V	
Nominal energy	6.14kWh	
Usable energy [1]	6.14kWh	
Nominal capacity	120Ah	
Dimension	482*133.5*510mm (19.0*5.2*20.1inch)	
Weight	~47kg (103.6lb)	
Standard charge current	60A	
Max. charge current	100A	
Standard discharge current	60A	
Max. discharge current	100A (initial temp ≤35℃)	
Peak discharge current	100~109A/15S	
Communication	RS485 /CAN/ Bluetooth	
Max parallel number	64pcs	
Operation temperature [1]	Charge: 0℃~60℃ Discharge:-30℃~60℃	
Heating	Cell Min Temp [-30℃～0℃] ON , Turn Off when rise to 15℃	
Storage temperature	0℃<T<30℃	< 6 months
	-10℃<T<45℃	< 3 months
	Recommended environment	15~35℃, 5~75%RH

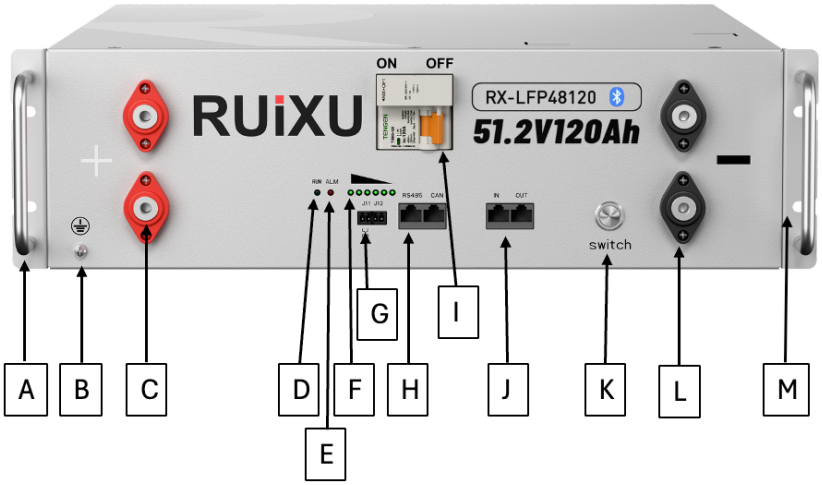
[1]Usable energy

1.Test conditions:100% depth of Discharge (DOD) ,0.2C rate charge/discharge at 25°C,actual usable energy at the AC output may vary by condition, such as the inverter efficiency and temperature.

NOTICE

The optimum operating temperature range is from 15°C to 30°C, Frequent exposure to the harsh temperatures may worsen the performance of the battery pack and cycle life.

3.3.3 Panel Interface



No.	Items	Usage description	Remark
A	Handles	For handling, intallation and disasembly of battery	
B	Grounding	Used to connect battery with ground	
C	Positive terminal	Used to connect the inverter/charger	
D	RUN	Used to show battery is in running status when lighting or flashing	
E	ALM	Used to show battery Alarm/Protection status	
F	SOC	Used to show battery real-time SOC	
G	Dry contact	Short contact of Pin1 and Pin 2 causes EPO emergency stop. Pin3 and Pin4 are reserved and have no functions.	The circuit breaker trips upon triggering.
H	RS485/CAN communication interface	Used for connecting to PCS or computer software	
I	Circuit breker	Used for closing/opening the battery circuit	
J	IN/OUT	Used for battery parallel communication. The Master's OUT is connected to the slave's IN.	
K	Switch	Used to Power on/off battery	Self-locking switch
L	Negtive terminal	Used to connect the inverter/charger	
M	Mounting ear	Used to fix with rack or cabinet	

Dry contact

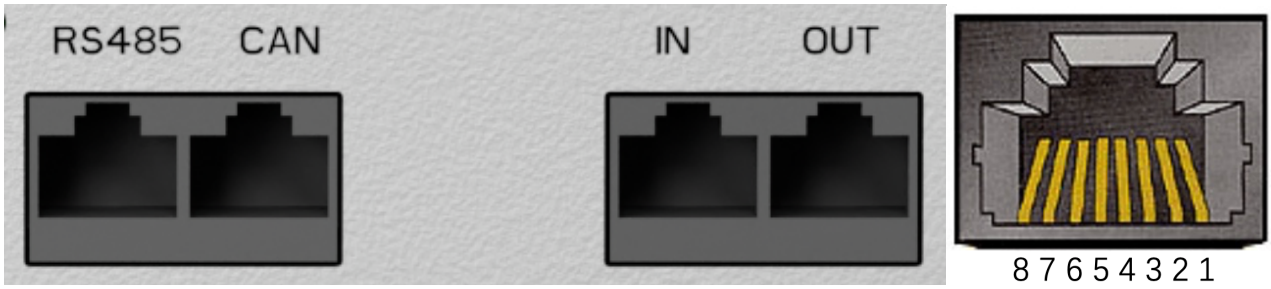
PIN	Type	
1	Passive INPUT signal EPO：Emergency Power Off function for North America (Rapid Shut Down)	The emergency stop switch line should be connected to Pin1 and Pin2. When the emergency stop switch is pressed, the BMS will trip the master and slave circuit breaker to cut off the battery circuit. After the two-pin shorting is removed, the master and slave BMS return to normal.
2		
3	Pin3 and Pin4 are reserved and have no	

4	functions.	

NOTICE

Pin1 on the left

RJ-45 Port



Pin1 on the right

Description

Port	Pin No.	Definition	Remarks
RS 485	1	RS485-B	RS485 closed-loop communication for connecting the inverter. Used for connecting the BMS computer software.
	2	RS485-A	
	3	SGND	
	4		
	5		
	6	SGND	
	7	RS485-A1	
	8	RS485-B1	
CAN	1		CAN closed-loop communication for connecting the inverter. Used for connecting the BMS computer software.
	2		
	3	SGND	
	4	CAN-H	
	5	CAN-L	
	6	SGND	
	7		
	8		
IN	1	DI-B (RS485-B1)	1.Used to connect with external devices to establish communication. 2.Used to connect with upper battery pack OUT.
	2	DI-A (RS485-A1)	
	3	SGND	
	4	CAN-H	
	5	CAN-L	
	6	SGND	
	7	DI-A (RS485-A1)	
	8	DI-B (RS485-B1)	
OUT	1	DO-B (RS485-B2)	Used to connect with downward battery pack IN. The Master's **OUT** is connected to the slave's **IN**.
	2	DO-A (RS485-A2)	
	3	SGND	
	4	CAN-H	

	5	CAN-L	
	6	SGND	
	7	DO-A (RS485-A2)	
	8	DO-B (RS485-B2)	

NOTICE

The BMS contains the CANBUS 120Ω resistance, and the BMS will automatically connect or disconnect the resistance according to the need. It is not necessary to connect the 120Ω resistance when connecting the CANBUS.

RUN/ALM/SOC

Mode	Normal/Alarm/Protection	RUN	ALM	LED indicator						description
		●	●	●	●	●	●	●	●	
Shutdown	Dormancy	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ALL OFF
Standby	Normal	FLASH 1	OFF	According to battery SOC						Standby
	Warning	FLASH 1	FLASH 3							See Note
Charge	Normal	ON	OFF	According to battery SOC (highest SOC LED: FLASH2)						All alarm except the over charge
	Warning	ON	FLASH 3							
	Full chanrge/OV	ON	OFF	ON						Stop charging
	Over-current	FLASH 1	ON	According to battery SOC						Stop charging
Discharge	Normal	FLASH 3	OFF	According to battery SOC						See Note
	Warning	FLASH 3	FLASH 3							
	Under voltage	OFF	FLASH 3	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharging
	Over current, short circuit	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharging
Temperature	Protection	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging/discharging
Failure	Cell failure NTC failure Sensor failure MOS failure Charger HV failure	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging/discharging

Note: "Warning' including items of cell imbalanced/low voltage/high current/high&low temperature.

FLASH Type	ON	OFF
FLASH1	0.25S	3.75S
FLASH2	0.5S	0.5S
FLASH3	0.5S	1.5S

3.4 Protection

Items	Description	Remark
Charge End Cell/PACK high-voltage	The BMS will stop charging if any cell or PACK voltage reach the protection value and it will be auto-released only when both Pack and cell voltage back to the release voltage range or there is efficient discharge current.	
Discharge End Cell/PACK low-voltage	The BMS will stop discharging if any cell or PACK voltage is under the protection value and it will be released only when all the cell voltage back to the release voltage range or there is efficient charge current.	Can Automatic recovery. Please charge timely, otherwise it may be in Low-power mode to be over-discharged.
High temperature	The BMS will stop charging or discharging or both if any cell/environment/MOS temperature is beyond the range.	Automatic recovery
Low temperature	The BMS will stop charging or discharging or both if any cell/environment/MOS temperature is under the range.	Automatic recovery
Charge over-current	The BMS will stop charging when the charging current is higher than the protection value. And it will release from the protection when the system delays time is met.	Automatic recovery. If locked after three consecutive times, manual intervention is required.
Discharge over-current/ Overload	The BMS will stop discharging when the discharging current is higher than the protection value. And it will release from the protection when the system delays time is met.	Automatic recovery. If locked after three consecutive times, manual intervention is required.
Short-circuit/Reversed	Short-circuit and Reversed polarity protection happened.	Charge to release Manual reset.
Temperature, Voltage, Current sensor failure	Enter the failure mode, manual intervention is required no charging and discharging.	Manual intervention
dormancy mode	After reaching a certain condition, it will be in the dormancy mode.	Recoverable

⚠ CAUTION

Please re-charge the battery via solar, grid/generator or other energy source within 24h if the battery is over discharged.

NOTICE
Manually short-circuit and reverse the battery will void the warranty.

NOTICE
In cold environments, provide a warm, windless space for the battery to minimize heat loss, maximize heating efficiency, and mitigate low-temperature lithium plating risks.

4. Installation

4.1 Preparation

4.1.1 Safety Compliance

The system installation must be finished by qualified person(s), During the whole installation process, please strictly follow the local safety regulations and related operating procedures.

4.1.2 Environment

The operating environment shall meet the following requirements:

Category	Description
Working temperature	10℃-35℃ (optimal temperature) -30 ℃ -60 ℃ (maximum operating range) Operation under extreme temperatures should be at reduced capacity, for a short period of time.
Relative humidity	5%~95%, No condensation
Altitude	<3000m，If the altitude exceeds 4000m, the power usage should be reduced and the product warranty period may be shortened.
Safety requirement	• Do not expose the battery to direct sunlight, rain and snow. • Do not place the battery within children/pet touchable area. • Do not place the battery near heat source and flammable material • Do not place the battery in a closed place where the ventilation is not available. • Do not drop, deform, impact, cut or spearing with a sharp object. • Do not put heavy things on battery. • Do not disassemble the battery without Manufacturer's permission. • No conductive dust and water or other liquid to contact battery. • Follow the emergency measure if there is water invasion or electrolyte and gas leakage. • Contact your supplier within 24 hours if any product failure happens.

4.1.3 Tools

Tools

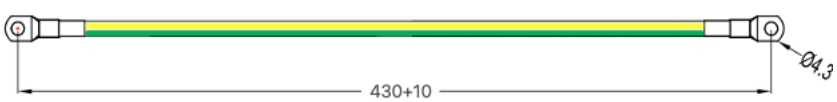
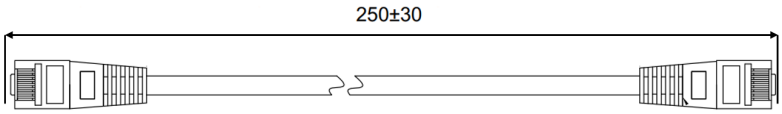
Screwdriver (slot, cross)	Multi-meter
Wrench	Clamp meters
Diagonal pliers	Insulating tape
Needle nose pliers	Thermometer (observe the installation environment)
Clamping pliers	Anti-static bracelet
Wire stripper	cable ties

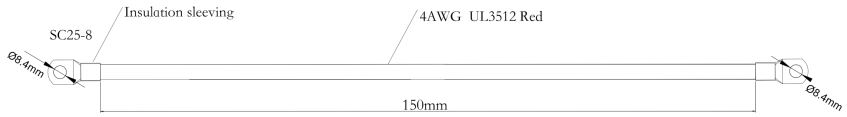
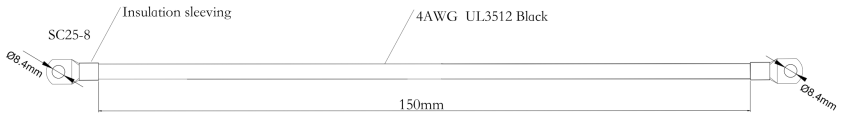
4.2 Inspection

4.2.1 Unpack precautions

- Please load and unload it in accordance with the specified requirements to prevent sun and rain when you receive the equipment.
- Please check and confirm the goods (such as quantity, appearance, etc.) according to the "scope of delivery " before unpacking.
- Do light take and put during unpacking process to protect the surface coating of the object;
- Please record and feedback to the manufacturer if the inner packing is damaged after unpacking.

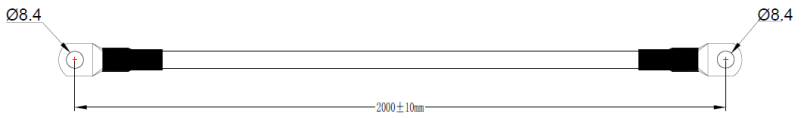
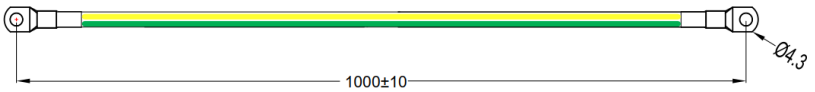
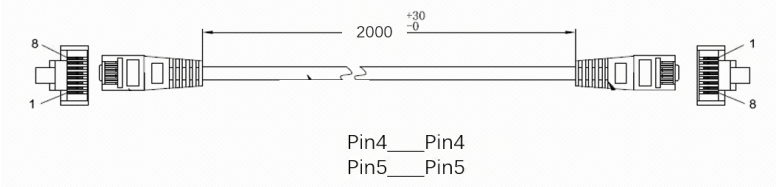
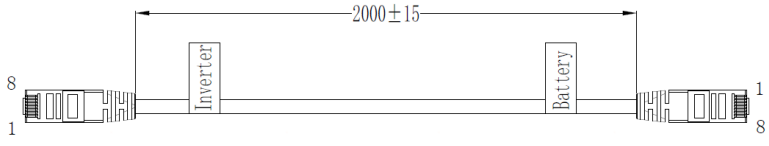
4.2.2 Scope of delivery

General materials		
Type	**Matirial detail**	**Qty.**
1.Battery		1pcs
2.Manual	Refer to the manual 	1pcs
3.Warranty Card	Warranty Card	1pcs
4.Grounding Cable	Battery to battery grounding cable(430mm) 	1pcs
5. Network Cable	Battery to battery communication cable(250mm) 	1pcs

Optional materials		
Type	**Matirial detail**	**Qty.**
Rack mounted kits (Packed with general materials)	A: Battery to Busbar positive cable(4AWG 150mm RED) 	1pcs
	B: Battery to Busbar negetive cable(4AWG 150mm BLACK) 	1pcs

4.2.3 External cable kits

Cables connected to inverter or junction box belongs to an External Cable kits, there are ***not supplied*** with the unit. Users can purchase it separately or make it by themselves following the wiring specifications. Related details are listed below.

<table>
<tr><td>Type</td><td colspan="3">Detail</td><td>Qty.</td></tr>
<tr><td>External bus Red&Black cables （2000mm）</td><td colspan="3"></td><td>2pcs</td></tr>
<tr><td>Grounding cable</td><td colspan="3"></td><td>1pcs</td></tr>
<tr><td rowspan="5">Inverter communication cable (1 out of 3)</td><td colspan="3"></td><td rowspan="3">1pcs</td></tr>
<tr><td rowspan="2">Version I(CAN)：</td><td>Pin 4</td><td>Pin 4</td></tr>
<tr><td>Pin 5</td><td>Pin 5</td></tr>
<tr><td colspan="3"></td><td></td></tr>
<tr><td rowspan="3">Version II(CAN)：</td><td>Battery side pin</td><td>Inverter side pin</td><td rowspan="3">1pcs</td></tr>
<tr><td>Pin 4</td><td>Pin 7</td></tr>
<tr><td>Pin 5</td><td>Pin 8</td></tr>
</table>

		Pin 6	Pin 3	
	Version III(RS485)：	Pin 1	Pin 3	1pcs
		Pin 2	Pin 5	
		Pin 3	Pin 8	

For inverter communication PIN definition detail, please check **Appendix I**

NOTICE

Keep the unused cable pins NULL to avoid affecting the closed loop communication.

NOTICE

A ground connection of communication cable may be required from some inverters, please follow the rules from inverter manufacture.

4.3 Installation

Qualified person

Please check again the following conditions or equipment whether meet the requirements before installation:

- Check if there's enough space for installation, and if the load-bearing capacity of the bracket or cabinet meets the weight requirements.
- Check whether the power cable pair(s) used meets the maximum current requirement for operation.
- Check whether the overall layout of power supply equipment and batteries at the construction site is reasonable.
- Check whether the installer is wearing anti-static wristband.
- Check whether there're two people on the construction site for installation work.
- Check if there are potential risks at the installation site, such as flooding, prolonged sun exposure, corrosive environment, salt spray, and lightning strike hazards.

CAUTION

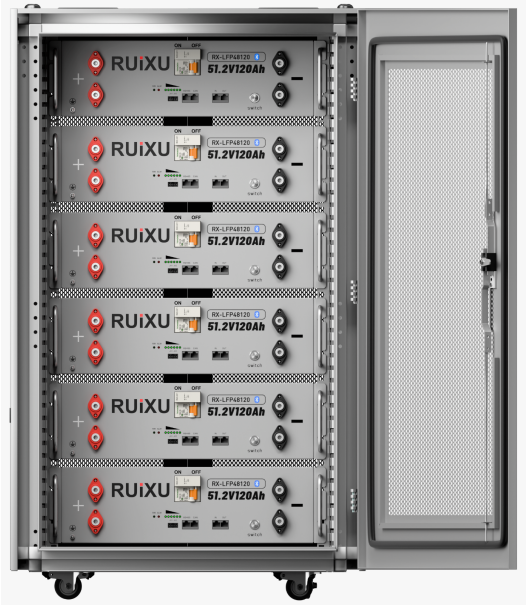
Injuries may result if the product is lifted incorrectly or dropped while being transported or mounted.

Wear suitable personal protective equipment for all work on the product.

CAUTION
Ensure that no lines are laid in the wall which could be damaged when drilling holes.

Rack mounted

i.	Take the battery pack out from carton.
ii.	Get the Rack ready and place it horizontally at a reasonable location.
iii.	Place the battery on the rack or cabinet tray via manual-lift, Insert the screws and fasten the battery to the rack or cabinet.
iv.	Finish the cable connection



NOTICE
ANY others installations, please avoid the battery directly contacting the ground and avoid of high salinity, humidity to prevent the product from rusting and corrosion.

5. Cable connection and commissioning

Qualified person

5.1 Get battery ready

a. Ensure all the battery is in OFF mode, and confirm the installation is tighten and stable.

b. Check the number and specification of cable kit accessories are correct according to the Scope of delivery item, if you are making cable yourself, please follow manufacturer's requirements.

c. Switch on all battery and close each circuit breaker sequentially.Connect to the APP or check the various information of the batteries through the indicator lights to ensure they are operating within the normal range and check for any active alarm or protection event. If any abnormality is detected, proceed to the corresponding troubleshooting procedure. After the above operations are completed, open each circuit breaker in sequence, and then switch off all battery units.

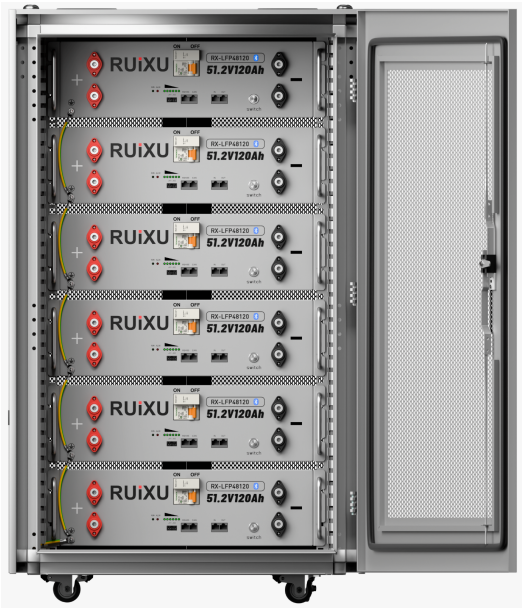
5.2 Grounding cable connection

a.Take out the grounding screw on the battery panel, and get the cable conductor through it.

b. Fix them together, with a cylinder screwdriver and tighten it.

c. Connect the grounding cable with next battery unit.

d. Connect the protective earthing cable to the battery system metal housing.



5.3 Communication cable connection

a. Take out battery to battery communication cable.

b. Confirm the location of Master battery, insert the RJ45 plug into the **OUT** port and connect the other side to next battery **IN** port, daisy chained all batteries. In this picture, the top one is the Master battery.

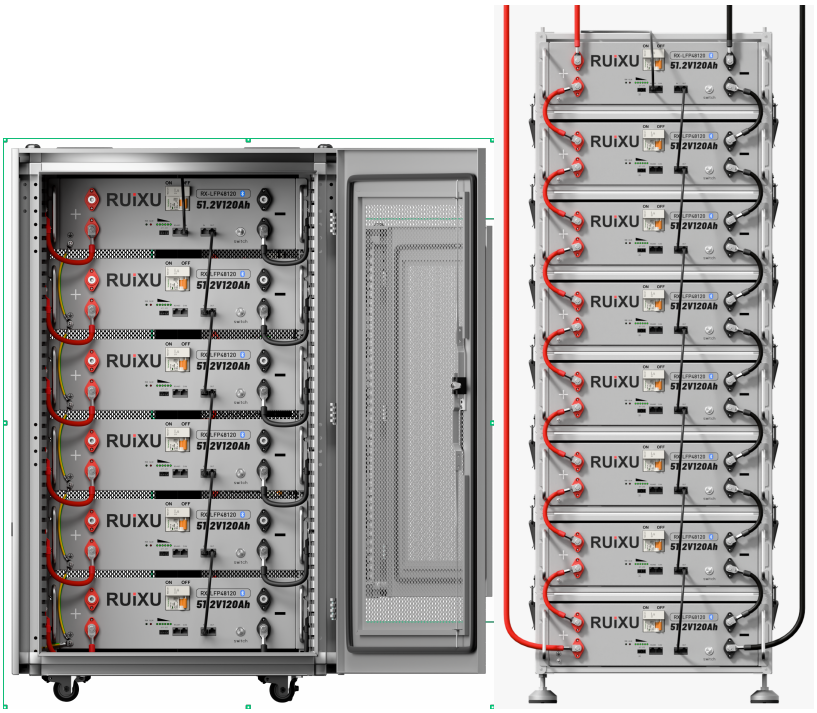
c. The communication cable of the inverter can be connected to the RS485 or CAN port of the Master battery.



5.4 DC power cable connection

a. Take out battery to battery power cable.

b. Both ends of the cable are in the form of lock screws. Connect one end of the cable to the output terminal of the battery, and the other end to another battery or the busbar of the battery cabinet.



5.5 Connecting with inverter

⚠ CAUTION

Confirm inverter AC input and PV input is disconnected before wiring connection, and the DC/ signal

switch of inverter/charger is in off status.

When adopting the daisy chain connection scheme, the number of parallel connection branches shall be determined according to the maximum bus current: 1 connection branch for 120A, 2 parallel connection branches for 120A～240A. For scenarios where the continuous operating current exceeds 240A, the daisy chain connection method is no longer applicable.

a. Connecting Master battery CAN/RS485 port with inverter CAN or RS485 communication port via inverter communication cable.

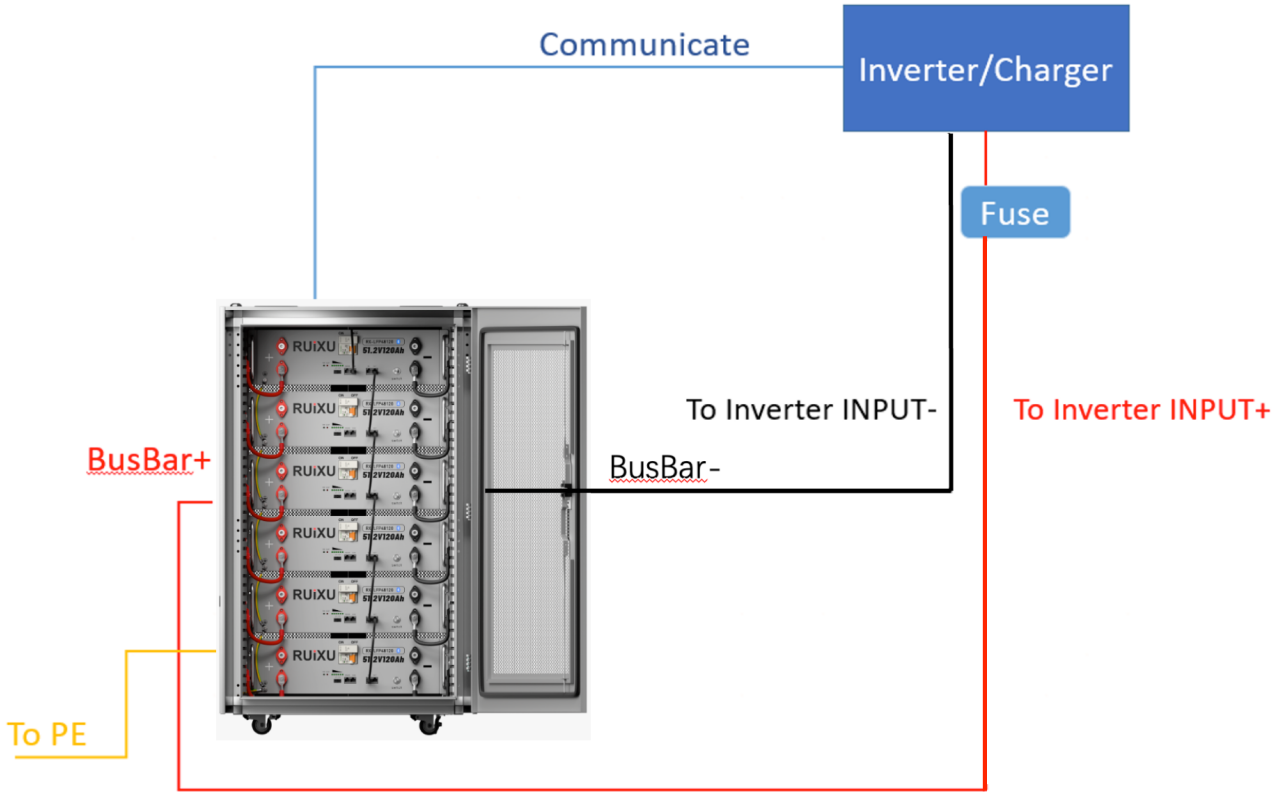
b. Connecting battery OUTPUT (+) with inverter battery INPUT (+), battery OUTPUT (-) with inverter battery INPUT (-), an external disconnection breaker between battery system and inverter is recommended, choose the corresponding power cable pair and wiring them correctly.

Note:

NOTICE

Choose the suitable fuse considering the inverter power/current, rated voltage, Fusing characteristics, Time-Current characteristic etc.

Wiring diagram allowed:



NOTICE

The maximum communication cable length is required to be less than 15m between inverter/charge and battery.
The maximum power cable length is suggested to be less than 10m between inverter/charge and battery.

For other type of installation, please also follow the rules above to wiring your system.

CAUTION

The maximum tolerance current of each power cable and terminal is 125A, 100A for continuously is suggested, please use corresponding number of power cable pairs according to the field configuration and local connection requirements, standards, and directives.

Ensure all terminal mounting screws are fully tightened.

5.6 Commissioning

a. After completing the battery closed-loop communication cabling as illustrated in the schematic, power on all battery units sequentially from top to bottom. The master and slave battery roles will be automatically assigned by the BMS.

b. Close all battery circuit breakers.

c. If fitted, close the DC breaker between the inverter and the battery system, then engage the inverter/charger AC isolator.

d. Set the battery-side communication protocol via the RUiXU Battery APP, aligned with the target inverter's protocol requirements.

e. Finish all configuration on the inverter/charger and other control devices locally. Once full system check passes, the system is ready for commissioning.

CAUTION

For backup or off-grid systems, ensure the system configuration is sized to cover the maximum worst-case load profile, preventing deep battery over-discharge.

5.7 Battery System Shutdown

a. Power off the inverter/charger unit.

b. Open all battery circuit breakers.

c. De-energize all battery communication signal switches.

6. Troubleshooting

Items	Solution	Measure
Unable to start	1. Switch on battery and press RESET 6s to observe whether the battery can be started. 2. Charge the battery use a charge or inverter to provide 54~57.6V voltage and observe it can be started.	If the abnormal status still alive after above steps, please contact your supplier. If there is any other situation(s) excluding in this table, turn off the fault battery, contact your supplier.
Unable to charge	1. Check whether the cable connection between the battery and the inverter/charger is correct. 2. Check whether the inverter/charger setting is correct. 3. Check whether the battery is in charge protection mode, if yes, try to discharge the battery.	
Unable to discharge	1. Check whether the cable connection between the battery and the inverter/charger is correct 2. Check whether the battery occurs short circuit, reverse connection, pre-charge failure during connection inverter etc. 3. Check whether the battery is in discharge protection mode, if yes, try to charge the battery.	
High/Low temperature	1. Stop the battery system for a while, check whether the installation location temperature meet the requirement. 2. Avoid continuous full charging and discharging	
High current	Check the configuration and parameters setting on the inverter/charger is correct.	
ALM always on	Turn off all the batteries, and remove the fault battery from the system.	
Communication fail	1. Check the communication cable type is correct and is contacted well. 2. Check if the Bluetooth APP is properly connected. 3. Check the inverter protocol related setting is correct. 4. Check both battery and inverter are working properly.	

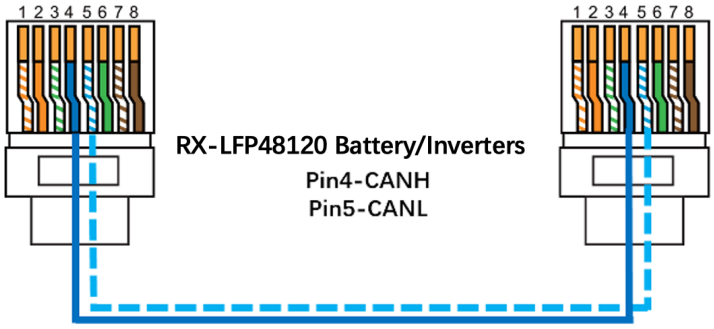
NOTICE

Please restart after software upgrade.

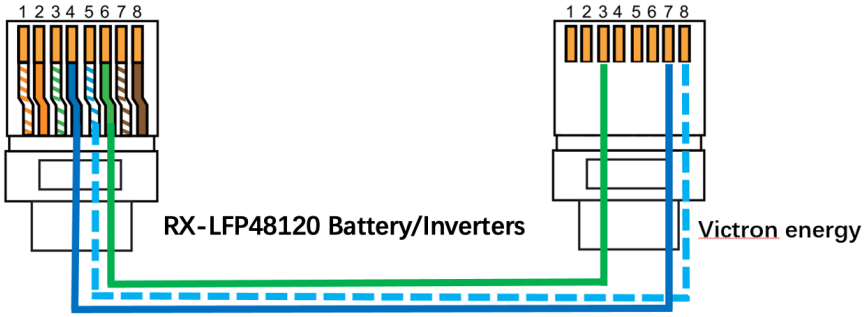
7. Transport, Storage and disposal

- Do not violently shake, impact or squeeze, and prevent sun and rain during the transportation.
- Do light take and put and strictly prevent falling, rolling, and heavy pressure during loading and unloading.
- The battery should be placed in a dry, clean, dark, and well-ventilated indoor environment for long-term storage, and the recommended storage temperature range is 15~30℃.
- No harmful gases, flammable and explosive products and corrosive chemical substances in the storage location.
- The batteries should be stored and transported in close to 50% SOC, do not store over 80% SOC for long time.
- If do not use for a long time, the battery needs to be charged every 6 months.
- No fall down, no pile up over 6 layers, and keep face up.
- Disposal of battery must comply with the local applicable disposal regulations for electronic waste and used batteries, please review your local Battery recycling or management regulations or contact RUiXU for more information.

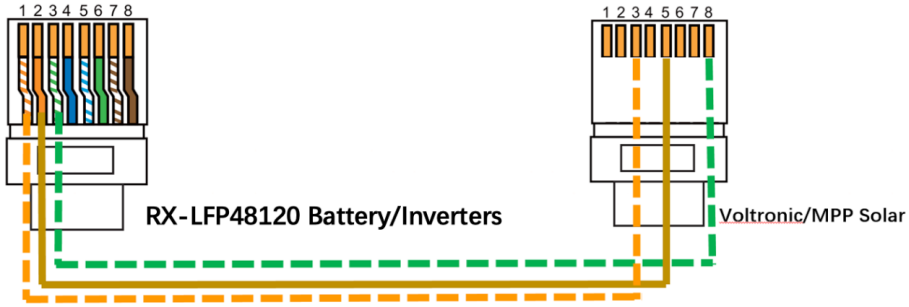
Appendix Ⅰ



Definition	Battery CAN port	Inverter communication	Cable suggest
CAN H	Pin4	Pin4	Version-I(CAN)
CAN L	Pin5	Pin5	



Definition	Battery CAN port	Inveter communication	Cable suggest
CAN H	Pin4	Pin7	Version-II (CAN)
CAN L	Pin5	Pin8	
GND	Pin6	Pin3	



Definition	Battery RS 485 port	Inverter communication	Cable suggest
RS485-B	Pin1	Pin3	Version-III (RS485)
RS485-A	Pin2	Pin5	
GND	Pin3	Pin8	

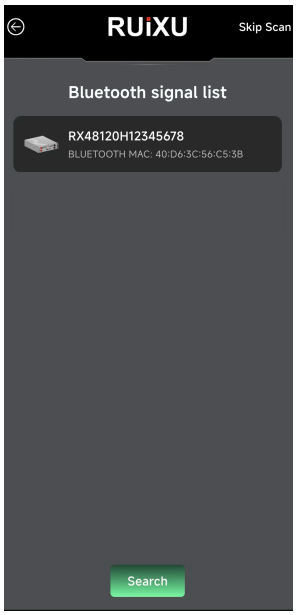
Appendix Ⅱ

RUiXU Battery APP Operating Instructions

a, Register and log in to your account, then enter the homepage of the APP. Click on "battery" to enter the system page.

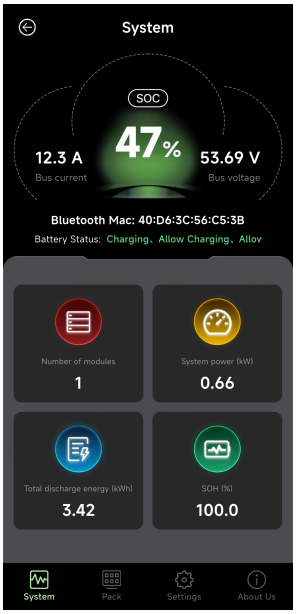
b, Click on "Search", wait for the Bluetooth list to refresh, and locate your battery and click to enter the system information page.

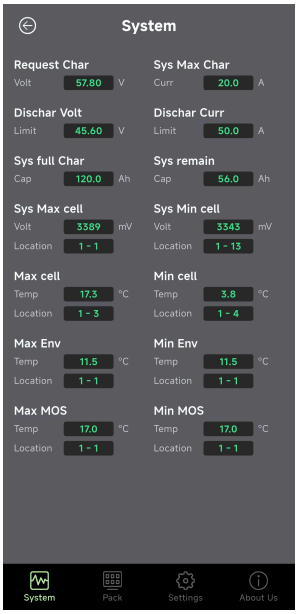




c, On the system page, you can view information system.

d, Click on the red icon to enter the system details page and view more system information.

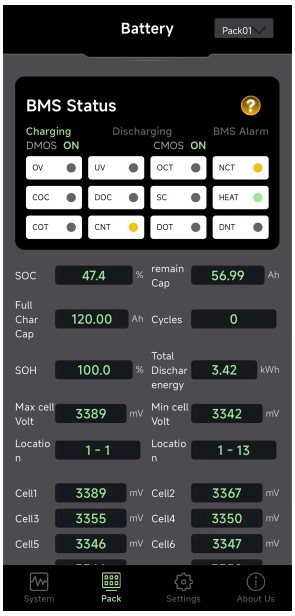




e, Click the "Pack" icon at the bottom to switch to the single battery detail page and view the information of a single battery.

Click on "Pack01" to switch to the page for individual battery information.

Click on "?" Icon for viewing BMS status - brief explanation.





g, Click "Setting" to configure the inverter protocol, set the battery's internal time, and upgrade the BMS firmware.

